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COLLECTOR POWER SYSTEMS

PREOPERATIONAL TEST

PROCEDURE 820

REVISION: 0

UNITED STATES DEPARTMENT OF EMERGY/ SOUTHERN CALIFORNIA EDISON COMPANY

10 MWe SOLAR PILOT PLANT DAGGETT, CALIFORNIA

PROJECT: C-21700

STEARNS-ROGER ENGINEERING CORPORATION

DENVER, COLORADO

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REVIEWED BY

APPROVED BY:

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COLLECTOR POWER SYSTEM

SYSTEM (820)

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Supplied from Well Water Line

SECTION

PAGE

1.0 OBJECTIVES

- 1.1 Demonstrate proper voltage and phase rotation at all distribution panels.
- 1.2 Demonstrate proper voltage at each heliostat power plug.
- 1.3 Demonstrate acceptable transformer oil tests before and after energizing.
- 1.4 Demonstrate acceptable transformer temperatures after energizing.
- 1.5 Measure satisfactory voltages at heliostats during field stow operation.

2.0 ACCEPTANCE CRITERIA

ACCE.	THICE CRITERIA	Verification Paragraph	Objective
2.1	Voltages at each power center distribution panel are 120 volts, phase-to-neutral, and phase rotation is CBA.	8.16	1.1
2.2	Voltage at each heliostat power plug are 120 volts, phase-to-neutral	8.17	1.2
2.3	Transformer oil tests (performed in accordance with ASTM standard D877 using 1 inch plates separated by 0.1 inch) are greater than 30K volts before transformer energization and show no significant deviation from transformer to transformer. The same oil tests, performed after energizing, show no significant drop in voltage on an individual transformer basis.	8.49	1.3
2.4	Transformer temperatures, after energization, do not exceed a 65°C rise above a 40°C ambient, and there are no significant differences in transformer temperatures.	8.15	1.4
2.5	Voltages supplied to individual heliostats during a field stow operation and at a field standby status are greater than or equal to 108 volts, and less than or equal to 125 volts.	8.30 8.37 8.44	1.5

3.0 REFERENCES

- 3.1 Pilot Plant Description, December, 1980
- 3.2 Logic Digrams

N/A

3.3 Circuit Schedule

40E7002133107, Revision 7

3.4 Single Line Diagrams

One Line Diagram 4160 Volt Feeders, Collector Subsystem, Dwg. 40E7005133106, Rev. 1 (E2-2A)

Main One Line Diagram Dwg. 40E7005133351, Rev. D. (SCE)

One Line Diagram 4160 Volt System, Dwg. 40E700133353 Rev. C (SCE)

Panel Schedule Collector System, Dwg. 40E500132700 (E2-7A) Rev. 1 and 40E5005132712 (E2-8A) Rev. 1

3.5 Piping and Instrumentation Diagrams

N/A

- 3.6 Electrical Elementary Diagrams
 - a) N/A
- 3.7 Instrument Index

N/A

- 3.8 Material Requisition and/or Specification
 - a) Technical Specification, DOE No. 40E500-3S for Heliostat Interface Load Interrupter Switchgear.
 - b) Technical Specification, DOE No. 40E500-6S for Heliostat Power Centers.
- 3.9 Vendor Tests

 $\label{lem:heliostat} \mbox{ \ensuremath{Power}\xspace Center tests for transformers and distribution panels.}$

3.10 Standards

Oil Dielectric testing, ASTM D877.

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3.0 REFERENCES

3.11 Schedules

Detailed Startup Test Schedule, March 19, 1981.

3.12 Miscellaneous

Revisions stipulated by S.C.E. described in Stearns-Roger letter C-21700-978, dated April 21, 1981.

4.0	PREREQUISITES
-----	---------------

PREREQ	UISITES
4.1	Turnover of the system to SCE is complete and in accordance with Section 5.4 of the SCE Startup Manual.
	INITIAL DATE
4.2	Referenced Material has been reviewed and later revisions (if any) will not affect this test.
	INITIAL DATE
4.3	The Master Tracing System has been reviewed and outstanding items (if any) will not affect his test. A summary list of outstanding items is attached on Appendix 10A.
	INITIAL / DATE
4.4	The Abnormal Equipment and Circuitry Log has been reviewed, is current, and is satisfactory for this test. A Summary list is attached on Appendix 10B.
	INITIAL DATE
4.5	The system has been walked through and verified complete to the extent required for this test.
	INITIAL DATE
4.6	Prerequisite component tests and calibration have been completed for components listed on Appendix 10C and 10D.
	INITIAL / DATE
4.7	All test equipment in section 6.0, is available, calibrated and in working order.
	INITIAL / DATE
4.8	A pretest meeting has been held to familiarize test and operations personnel with the requirements of this test.
	/
	INITIAL DATE

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4.0 PREREQUISITES (Contd.)

4.9 Nameplates have been checked and are in compliance with design and specifications.

INITIAL DATE

5.0 LIMITS AND PRECAUTIONS

- 5.1 Section 5.3 of the SCE Startup and Test Program Manual, "Clearance Procedures".
- 5.2 Normal practices when working around or operating electrical systems.
- 5.3 Roping off and posting equipment to be energized.
- 5.4 Warning construction that equipment is to be considered energized.

6.0 TEST EQUIPMENT

- 6 Recording voltmeters, A.C. 0-150, 0-300 volts, chart speed minimum 12" per hour, accuracy \pm 1.25%.
- 3 Set walkie talkies
- 3 Phase rotation indicator
- 1 Phasing sticks
- 1 Voltmeter, A.C. 0-150, 0-300 volts, 2% accuracy

7.0 INITIAL CONDITIONS

7.1 Environmental Conditions

No Rain

7.2 Temporary Installations

N/A

- 7.3 Support Systems/Plant Operating Status
 - 7.3.1 Clearance taken on Heliostat Feeder No. 1 circuit breaker 152-A01-7.
 - 7.3.2 Clearance taken on Heliostat Heliostat Feeder No. 2 circuit Breaker 152-A01-9.
 - 7.3.3 Clearance taken on Well Water Feeder circuit breaker . 152-A01-10.
 - 7.3.4 Solar Unit 4160 Volt Switchgear bus A01 energized from Solar Unit Auxiliary Transformer.
 - 7.3.5 Water Well feeder cable installation from Coolwater Generating Station complete, tested, energized up to circuit breaker 152-A01-10 and to the 4160 Volt Interface Load Interrupter Switchgear.
 - 7.3.6 Clearance taken on load break switch no. 1.
 - 7.3.7 Clearance taken on load break switch no. 2.

NOTE: "Clearance taken" in S.C.E. terminology is to tag a circuit breaker or swith, to prevent operation. After clearance is taken, the switch or circuit breaker will not be operated until the clearance is removed. "Clearance taken" is not a clearance to perform work on disconnected equipment.

8.0 PROCEDURE AND DATA COLLECTION

NOTE: All data collected shall be permanently and legibly recorded, entered in the applicable appendix and submitted to Design Engineering for review.

to an energy to be such isola load-and of field	Initial energizing of the collector pound including step 8.17) may be done in a gizing one power center at a time, by isome energized by removing three high voltage transformer. Sections of the buried 4160 ated by unplugging all three phases of the break connectors at appropriate power centeresponding restorations are to be perfect power system is not energized, in accordance.	piecemeal falating any to winding full volt power at 4160 volt atters. The primed when to	ransformers not ses from each cable may be power circuit above operation he collector
8.1	Verify that all prerequisites have been m	net.	
		INITIAL	/DATE
8.2	Verify that all initial conditions are es	stablished.	
		INITIAL	/DATE
	: Operations 8.3 to 8.8 inclusive do not entially.	need to be	performed
8.3	Close or check closed all terminators at (No. 1 to No. 14 inclusive). Check all t and transformers on correct tap.		
			/
		INITIAL	DATE
8.4	Open or check open switch to Heliostat Fe No. 3.	eeder No. 1	at transformer
		INITIAL	/DATE
8. 5	Close or check closed switch to Heliostat transformer No. 3.	Feeder No.	2 at
		INITIAL	/DATE
0 (W 1		

8.6 Unplug and tag all heliostats.

INITIAL DATE 820 Rev. 0 Page 12 of 20 10 MWe SPP

8.7	Close all low voltage circuit breakers i heliostats.	n junction	boxes at
			/
		INITIAL	DATE
8.8	Close all low voltage circuit breakers i distribution panels.	n the helio	stat power ce
		INITIAL	/
		INITIAL	DATE
8.9	Advise SCE shift foreman all men are cleasystem and all listed operations up to to performed, and the system is ready to be	his point h	
			/
		INITIAL	DATE
8.10	Remove clearance and check open and rack 152-A01-7 (Heliostat Feeder No. 1).	in circuit	breaker
		INITIAL	_/
		INITIAL	DATE
8.11	Remove clearance and check open and rack 152-A01-9 (Heliostat Feeder No. 2).	in circuit	breaker
			/
		INITIAL	DATE
8.12	Remove clearance and check open and rack 152-A01-10 (Well Water Line).	in circuit	breaker
			/
		INITIAL	DATE
8.13	Close open and close circuit breaker 152- Feeder). Observe meters for any abnormal maintained high amperage.		
		INITIAL	_/

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DATE

INITIAL

8.0

PROCE	CEDURE AND DATA COLLECTION (Contd)		
8.15	5 Immediately after energizing: Check all transformers for abnormal indicati record temperatures in Appendix 101. Repeat 24 hours. If any transformer has excessive any abnormal indication, take out of service manufacturer. (Reference paragraph 2.4 here	every temper	hour for at least ature, or develops
	INI	TIAL	DATE
8.16	6 Check phase rotation and voltage on all 3 ph distribution panel. Record results in Appen circuits with tripped breakers shall be turn construction. (Reference paragraph 2.1 here	dix 10 ed bac)J. Branch
	ĪNI	TIAL	/DATE
crite	E: If voltage level is too high or low comparteria listed in Section 2.1, calculate proper form the following:		
de-en the t and/o	n circuit breaker 152-A01-7 and/or 152-A01-9 a energize the transformer(s) requiring a tap characteristic transformer(s) and change taps. Close circuitor 152-A01-9. Transformer voltage should not lng, with maximum auxiliary system voltage.	arge. t brea	Check power off ker 152-A01-7
	· · · · · · · · · · · · · · · · · · ·		DATE
	INI	TIAL	DATE
8.17	7 Check voltage at each heliostat plug and reco (Reference paragraph 2.2 herein).	ord in	Appendix 10K
			. /
	INI	TIAL	DATE
NOTE:	E: Individual heliostats may be plugged in fo	llowin	g step 8.17.
8.18	8 Check open and rack out circuit breaker 152-	A01-10	(Well Water Line)
			/
	ÎNÎ	TIAL	DATE
8.19	9 Phase out across circuit breaker 152-A01-10	(Well	Water Line).
			/DATE
	INI	TIAL	DATE
8.20	Check open and rack in circuit breaker 152-A	01-10	(Well Water Line)
			/DATE
	INI	TIAL	DATE 20
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.0	PROC	EDURE AND DATA COLLECTION (Contd)				
•	8.21	. Phase out and across load break switch h	No. 1			
			INITIA	/		
			INITIA	.L	DATE	
	8.22	Phase out and across load break Switch N	io. 2.			
				/	•	
	8.23	Open Circuit Breakers 152-A01-7 and 152-No. 1 and No. 2).	INITIA AO1-9.	L (Heli	DATE ostat Feed	ders
			INITIA	/	DATE	
					DATE	
	8.24	Close Heliostat Feeder No. 1 Switch at T	ransfor	mer No	. 3.	
			INITIAL	/_	DATE	
	8.25	Close circuit breaker 152-A01-7 (Heliost	at Feede	er No.	1).	
				1		
			INITIAL	, ' -	DATE	
	8.26	Check open and rack out circuit breaker No. 2).	152-A01-	-9 (He	liostat Fe	eder
			INITIAL	/_	DATE	
					DAIL	
	8.27	Phase out across circuit breaker 152-A01-	-9 (Heli	ostat	Feeder No	. 2).
				/		
			INITIAL		DATE	
	8.28	Check open and rack in circuit breaker 15 No. 2).	52 -A 01-9	(Heli	ostat Fee	der
				1		
			INITIAL		DATE	
1	8.29	Open circuit breaker 152-A01-7 (Heliostat	Feeder	No. 1	.)•	
			INITIAL	/_	DATE	
		,	INITIAL		DATE	
8	8.30	Open Heliostat Feeder No. 1 switch at tra	nsforme	r No.	3.	
			INITIAL	/_		
			INTITAL		DATE	
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8.0 PROCEDURE AND DATA COLLECTION (Contd)

The following is a program for checking voltage regulation of the system with helistats plugged in and operating. These tests must be made during a stow operation. A stow operation shall consist of all heliostats simultaneously receiving offset commands from stow to heliostats facing north and vertical and then back to stow. Since the stow operation occurs during a short time interval, recording voltmeters must be used. It is unnecessary to check voltage at every heliostat. Identical circuits on the east-half and west half of the collector field do not have to be checked nor do circuits that are short in length. The equipment list includes 6 recording voltmeters. 4160 Volt bus voltage shall be recorded. Thus five points in the collector field can be recorded during a stow operation. It is suggested that six stow operations be performed with the system in the normal supply configuration to give voltage at 30 heliostats. Then by examination of results, it can be determined if additional tests are desirable. Appendix 10L lists the 30 heliostats for which voltage regulation data shall be recorded.

Actual maximum and minimum voltages at individual heliostats are also dependent on voltage regulation at the SCE 4160 volt switchgear bus A01. Therefore, measurements performed in this test procedure shall be modified in accordance with either calculated or measured voltage regulation figures for the 4160 volt switchgear A01 available from SCE.

8.31 Connect recording voltmeters at the 4160 volt switchgear bus A01 and at five of the heliostats listed in Appendix 10L.

	INITIAL DATE
8.32	Close circuit breaker 152-A01-7 (Heliostat Feeder No. 1).
	INITIAL DATE
8.33	Close circuit breaker 152-A01-9 (Heliostat Feeder No. 2).
	INITIAL DATE
8.34	Record voltages during a stow operation in Appendix 10L.
	INITIAL DATE
8.35	Repeat step 8.34 above until all 30 heliostat measurements are tak

8.36 Open circuit breaker 152-A01-7 (Heliostat Feeder No. 1).

/
INITIAL DATE
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INITIAL

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PROCE	DURE AND DATA COLLECTION (Contd)			
8.37	Open circuit breaker 152-A01-9 (Heliosta			
		INITIAL	/_	DATE
NOTE:		lation wi	ith tl	ne system
8.38	Close heliostat feeder no. 1 switch at t	ransforme	er no	. 3.
			/	DATE
		INITIAL		DATE
8.39	Connect recording voltmeters at the 4160 at five of the heliostats listed in Appe			ear bus A01 and
			/_	DATE
		INITIAL		DATE
8.40	Close circuit breaker 152-A01-7 (Heliost	at Feeder	No.	1).
		INITIAL	/_	·
		INITIAL		DATE
8.41	Record voltages during a field stow oper	ation in	Apper	ndix 10M.
			/_	DATE
		INITIAL		DATE
8.42	Repeat Step 8.41 above until all 10 heli	ostat mea	sure	ments are taken
			/	DATE
		INITIAL		DATE
8.43	Open circuit breaker 152-A01-7 (Heliosta	t feeder	No.	1).
		INITIAL	/_	DATE
				<i>5</i> 2
8.44	Connect recording voltmeters at the Cool 4160 volt switchgear bus and at five of Appendix $10N$.			
			/	
		INITIAL		DATE
8.45	Open circuit breaker 52-F3 (Well-water 1 Station).	ine at Co	oolwa	ter Generating
			/	
		INITIAL	820	DATE
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8.0 PROCEDURE AND DATA COLLECTION (Contd)

0	1.6	C1	1 1	1 1.	switch	NT -	٠,
o.	40	Close	load	break	SWITCH	No.	١.

			/
		INITIAL	DATE
8.47	Close circuit breaker 52-F3 (Well-water Station).	line at Cool	water Generating
			1
		INITIAL	DATE
8.48	Record voltages during a stow operation at a time (total of five "rings" of heli	of one "ring ostats) in A	" of heliostats ppendix 10N.
			1
		INITIAL	/DATE
8.49	Repeat step 8.48 until all 10 heliostat i	measurements	are taken.
		INITIAL	/
		INTITAL	DATE
8.50	Open load break switch No. 1.		
			,
		INITIAL	DATE
8.51	Open Heliostat Feeder No. 1 switch at tra	ansformer No	. 3.
		,	/
		INITIAL	DATE
8.52	Remove all test Equipment.		
		TNITTIAL	/ DATE
		THITTAL	DATE
8.53	Make a high potential test on transformer operation, at the end of five days and as in Appendix 10P.	r oil after i Eter one mont	24 hours of th, and record

INITIAL

9.0 SYSTEM RESTORATION

- 9.1 System is left normal after completion of "Procedure and Data Collection" Section 8.0.
- 9.2 Inform the SCE Watch Engineer that the test is compelted and the system may be lined up and placed in service in accordance with station operating procedures.

10.0 ATTACHMENTS

Appendix 10A	Master Tracking System
Appendix 10B	Abnormal Equipment and Circuits
Appendix 10C	Electrical Prerequisite Tests
Appendix 10D	Instrumentation and Control Prerequisite Tests and Calibrations (N/A) $$
Appendix 10E	Mechanical Prerequisite Tests (N/A)
Appendix 10F	Initial Status of Breakers for Test Procedure Step 8.1
Appendix 10G	Initial Status of Switches for Test Procedure Step 8.1
Appendix 10H	<pre>Initial Status - Valve Lineup for Test Procedure Steps (N/A)</pre>
Appendix 10I	Transformer Temprature Log
Appendix 10I Appendix 10J	Transformer Temprature Log Distribution Panel Phase Rotation & Voltage Check
Appendix 10J	Distribution Panel Phase Rotation & Voltage Check
Appendix 10J Appendix 10K	Distribution Panel Phase Rotation & Voltage Check Heliostat Voltage Check - Condition Normal Heliostat Voltage Drop Test Normal Condition - Stow
Appendix 10J Appendix 10K Appendix 10L	Distribution Panel Phase Rotation & Voltage Check Heliostat Voltage Check - Condition Normal Heliostat Voltage Drop Test Normal Condition - Stow Operation Heliostat Voltage Drop Test all Heliostats supplied

APPENDIX 10A

MASTER TRACKING SYSTEM

ITEM NO.	DESCRIPTION	SECTION AFFECTED	INITIAL/DATE
		•	
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	*		
1.			
	·		-
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APPENDIX 103

ABNORMAL EQUIPMENT AND CIRCUITS

ITEM NO.	DESCRIPTION	SECTION AFFECTED	INITIAL/CATE
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APPENDIX 100

ELECTRICAL PREREQUISITE TESTS

	Component		
Number	Description	Generic Test Procecure No.	Test Complete Initial/Date
6	Current Transformers at Trans- formers 2 and 6.		
2	Watt Transducers at Transformers 2 and 6		
17 Sect.	Power Cables, 4160 Volt		
14	Transformers, 4160–480 volt		
1	Load break switchgear, 4160 volt		
14	120/208 volt distribution panels		
4	Watt transducers at Heliostat Junction Boxes		
-	120/208 Volt distribution circuits		
1	4160 Volt Switchgear Bus AO1 (Procedure No. 805)		
4	4160 Volt Switchgear Breakers 152-A01-2,7,9,10 (Procedure No. 805)		

APPENDIX 10F

INITIAL STATUS OF BREAKERS FOR TEST PROCEDURE STEP 8.1

	BREAKERS			
NUMBER	DESCRIPTION	POSITION	STATUS	INITIAL/DAT
152-A01-7	Heliostat feeder No. 1 4160 Volt Circuit Breaker	Racked out		
152-A01-9	Heliostat feeder No. 2 4160 Volt Circuit Breaker	Racked out		
152-A01-10	Water Well Line 4160 Volt Circuit Breaker	Racked out		
52-F3	water well Line 4160 Volt Circuit Breaker	Closed		
152-A01-2	Unit Auxiliary Transformer 4160 Volt Circuit Breaker	Closed		

APPENDIX 10G

INITIAL STATUS OF SWITCHES FOR TEST PROCEDURE STEP 8.1

SWIT	СН		
NUMBER	DESCRIPTION	STATUS	INITIAL/DATE
	Heliostat Feeder No. 1 at transformer No. 3	Open	
	Heliostat Feeder No. 2 at transformer No. 3	Closed	
	Load break switch No. 1	0pen	
	Load break switch No. 2	Open	
:			

APPENDIX 101

TRANSFORMER TEMPERATURE LOG SECTION 8.15 DEGREES CENTIGNADE

TIME	DATE	ΞY	AMBIENT	: 1	2	3	4	5	6	1 7	8	9	10	11	12	13	14
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DATE	:	

APPENDIX 10J

DISTRIBUTION PANEL SECTION 8.16 PHASE ROTATION & VOLTAGE CHECK

DIST. PANEL NO.	1	2	3	4	5	6	7	8 (9	10	11	12	13]4
PHASE ROT CK. (CBA)														
VOLT A-N														
B-N	 						<u> </u>							
C-N	! 													
														
Breaker Tripped	1											į		
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by:	
Date:	

HELIOSTAT VOLTAGE CHECK SECTION 8.17 CONDITION-NORMAL

Helio.#	Volts	Helio.#	Volt	Helio #	I Voit	helio #.	l Volt
			1010	110110. #	VOIL	mello #.	Volt
	 		 	 	 		
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APPENDIX 10L

By:		
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HELIOSTAT VCLTAGE DRCP TEST SECT. 8.34 CONDITION SYSTEM NORMAL STOW OPERATION

Helio.#	Ckt #	Trans.#	Volt	Bus	Volts	Helio.	#	Ckt #	īrans.	#	Volt	Eus	Volts
0101	P13110	11				1602		P1310J	10				
0118	P13140	14				1649	ļ	P1303Y	3				-
0301	P1311F	11				1738		P1306V	6				
0618	P1314E	14				1919		P1311A	K 11				
0619	P1313J	13		-		1926	-	P1314A	F 14				
1036	P1302A	Н 2				2043	1	1307C	7	·			
1069	P1301A	L 1				2 072	ĺ	1304A	1 4				
1236	P1302A	V 2			,	2181	1	1305F	5		,		
1269	P1301A	P 1				2352	i	1306A	1 6				
1302	P1312A	G 12				2519	1	1307P	7				
1367	P13030	3				2902	į	P1310A	10	-			
1402	P1312A	M 12				2915	1	1309A	9				-
1437	PI 303H	3				2926	1	P1310A	10				
1513	P1309F	9				2927		P1307A	7				
1547	P1313Z	13				2940		P1308A	8				

APP	ENDIX	(10)
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By:_	· 	 	
Date	:		

HELIOSTAT VOLTAGE DRCP TEST SECT. 8.41 ALL HELIOSTATS ON FFEDER NO. 1 STOW GERATION

∺elio.#	Ckt #	Trans.#	Volt	Bus Volts	Helio.	# Ckt #	Trans. A	Volt	Eus	Volts
0117	P13130	13	<u> </u>		1919	P1311A	K 11			
1235	P1301	V 1			2071	P1303A	м 3			
					2181	P1305F	5			-
					2351	P1305A	Н 5			
					2901	P1309A	P 9			
					2915	P1309A	L 9			
					2925	P1309A	9			-
					2927	P1307 <i>A</i>	F 7			

APPENDIX 10N

برد		
Date	:	

HELIOSTAT VOLTAGE DROP TEST SECT. 8.44 & 8.48 HELIOSTATS SUPPLIED FROM WELL WATER LINE STOW BY RING OPERATION

Helio. #	Ckt. #	Trans. #	Ring #	Volt	Bus Volt
0117	P1313C	13	1 .		
0619	P1313J	13	1		
1235	P1301AV	1	2		
1601	P1309J	9	2		
1737	P1305V	5	3		
1919	P1311AK	11	3		
2071	P1303AM	3	4		
2181	P1305F	5	4		
2901	P1309AP	9	5		
2927	P1307AF	7	5		

APPENDIX 10P

TRANSFORMER OIL TEST LCG SECTION 8.53

			1	2	3	4	5	6	7	8	9	10	11	12	13	14
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5301 Bolsa Avenue, Huntington Beach, CA 92647 (714) 896-3311

A3-202-EP-RGR-417 17 July 1981

Department of Energy San Francisco Operations Office 1333 Broadway Oakland, CA 94512

Attention:

Mr. David J. Tenca, Contracting Officer

Subject:

CONTRACT DE-ACO3-79SF10499

SOLAR FACILITIES DESIGN INTEGRATION

PARTIAL SUBMITTAL OF SUBSYSTEM STAND ALONE (PREOPERATIONAL)

TEST PROCEDURES (RADL ITEM 2-45)

Reference:

MDAC Letter A3-130-EP-DSB-138, dated 3 March 1981,

"Revised Delivery Date for Subsystem Stand Alone Test Procedures

(RADL Item 2-45)"

Dear Mr. Tenca:

One (1) copy each of six of the Preoperational Test Procedures that comprise a portion of the subject RADL item is being submitted in accordance with the requirements of the Phase II Reports and Deliverables List of the subject contract, as modified by the contents of the reference letter. The reference letter proposed to fulfill the reporting requirements for the subject RADL item by submitting informal drafts to the Test Working Group (TWG) for review and comments, with subsequent formal transmittal of the finalized versions (Revision 0) of these procedures which reflect the review comments and represent the actual test procedures to be implemented. DOE concurrence was received from STMPO on this approach on 3 March 1981.

This letter transmits the following preoperational test procedures:

•	210 305	Thermal Storage System Oil Filling Subsystem Distributed Process Controllers (SDPC)	Revision 1 Revision 0
•	820 871 905 910	Collector Power Systems Heat Tracing System Nitrogen System Water Supply Systems	Revision O Revision O Revision O Revision O

A copy of this letter also transmits the master copy of each of the procedures to Southern California Edison (L. H. Chillcott) at the Solar One site for control and implementation. Any revisions to these procedures which are originated by the SFDI will be coordinated informally with SCE and subsequently transmitted by letter in the same manner as the subject documents.

MCDONNELL DOUGLAS

A3-202-EP-RGR-417 17 July 1981

Additional submittals will be made as other preoperational test procedures become available in Revision O versions, and you will be notified when all of the preoperational test procedures that comprise RADL item 2-45 have been submitted.

Technical questions regarding these procedures should be directed to R. G. Riedesel at (714) 896-3357. For contractual questions, please call the undersigned at (714) 896-1340.

Very truly yours,

WS Butter

D. S. Butler Contractor Administrator Solar Facilities Design Integration

Enclosure: (as noted)

Cy: L. H. Chillcott, SCE-Daggett (1)
J. M. Slaminski, DOE/STMPO (1)

(w/o enclosure)

R. N. Schweinberg, DOE/STMPO

J. C. Corcoran, DOE/STMPO

D. W. Christian, DOE/Daggett

F. Kovach, T&B-Daggett

R. M. Weeks, MMC-Daggett

C. W. Lopez, SCE-Daggett

A. Maitino, T&B-Daggett

D. L. Williams, Stearns-Roger

H. D. Eden, Aerospace/STMPO

R. O. Rogers, Aerospace/STMPO

R. W. Wiese, ETEC/STMPO K. L. Adler, ETEC/STMPO

D. N. Tanner, Sandia-Livermore

W. S. Rorke, Sandia-Livermore

J. N. Reeves, SCE

N. J. De Haven, SCE

C. P. Winarski, SCE

W. R. Lang, Stearns-Roger

J. M. Friefeld, Rocketdyne

L. L. Vant-Hull, Uriv. of Houston

T. E. Olson, SFDI Field Office

MCDONNELL DOUGLAS

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57~11/C-55) 1 LIN#5

Department of Energy San Francisco Operations Office 133.4 (Albadwa) Oalud Lu California 94612 Reply To: DOE Solar One Project Office

P.O. Box 366 Daggett, CA 92327

AUG 1 6 1984

Mr. Robert L. Gervais
Solar One Project Office
McBonnell Douglas Astronautics Corp.
P.O. Box 366
Daggett, CA 92327

Subject: Clearance of Control Contract DE-ACO3-79SF10499

Solar One Reports for DOE/TIC Inclusion.

Dear Bob:

Enclosed are copies of covers and title pages of eight reports prepared by McDonnell Douglas Astronautics Corporation for the Solar One Project under the above referenced contract. In preparation for delivery of these documents to DOE/TIC, I have prepared a SAN form 70 "Request for Patent Clearance" and a DOE form RA-426 "Recommendations for Announcement and Distribution of Documents" for each document.

Please have the appropriate MDAC personnel complete and sign these forms. As agreed, SAN form 70 should be forwarded to SAN/OPC by your office with copies of the completed SAN form 70 and the transmittal letter being sent to me. The completed DOE form RA-426 should be sent directly back to me.

The decuments covered by this letter are:

Primary Document Mo.	Secondary No.	Brief Title
DOE/SF/10499-T117 DOE/SF/10499-T118 DOE/SF/10499-T119 DOE/SF/10499-T120 DOE/SF/10499-T121 DOE/SF/10499-T138 DOE/SF/10499-T139 DOE/SF/10499-T140	STMPO 581 STMPO 587 STMPO 588 STMPO 589 STMPO 590 STMPO 593 STMPO 594 STMPO 595	Test Procedure 210, Rev. 1 Test Procedure 820, Rev. 0 Test Procedure 871, Rev. 0 Test Procedure 905, Rev. 0 Test Procedure 910, Rev. 0 Test Procedure 1010, Rev. 0 Test Procedure 1030, Rev. 0, Sec. 1-9 Test Procedure 1030, Rev. 0, Sec. 10

If you should have any questions or concerns please do not hesitate to contact me by telephone at, (619) 254-2672.

Sincerely,

S.D. Elliott, Jr., Director DOE Solar One Project Office

SDE/aks

Project File: CCC005.RNO(SA3)

Encl: Eight Document Covers W/forms 70 and RA-426

cc: Roger Gaither, SAN/OPC

W.D. Matheny, DOE/TIC Mike Lopez, DOE/SAN (FGS) Mary Soderstrum, B&McD



DEPARTMENT OF ENERGY

SAN FRANCISCO OPERATIONS OFFICE

CONTRACTOR REQUEST FOR PATENT CLEARANCE FOR RELEASE OF UNCLASSIFIED DOCUMENT

Roger S. Gaither, Asst. Chief for Prosecution TO: Office of Patent Counsel/Livermore Office P.O. Box 808, L-376

FRO

Prime Contract No. DE-AC03-79SF10499
Subcontract No. (N/A)
Report No. (STMPO 587) DOE/SF/10499-T118
Date of Report July, 1981
Name & Phone No. of DOE Technical Representative S.D. Elliott, Jr.
<u>L (519) 254–2672 </u>

	Livermore, California 94550	DOE/SF/10499-1118			
DM:	McDonnell Douglas Corporation 3855 Lakewood Blvd.	Date of Report July, 1981 Name & Phone No. of DOE Technical Representative			
	Long Beach, CA 90846	S.D. Elliott, Jr. (619) 254-2672			
1.	Document Title: Collector Power Systems Preoperation Procedure 820, Revision 0	Collector Power Systems Preoperational Test			
2.	Type of Document: ☐ Technical Report, ☐ Conference Paper, ☐ Journal Article, ☐ Abstract or Summary, ☐ Copy of Oral Presentation. ☐ Other (please specify):				
3.	. In order to meet a publication schedule or submission deadline, patent clearance by				
	SENDER IS TO CHECK BOX #4 OR #5 BELOW.				
4. I have reviewed (or have had reviewed by technically knowledgeable personnel) this document for possible inventive su matter (Subject Inventions) and that no inventions or discoveries (Subject Inventions) are deemed to be disclosed in the document except as stated below:					
	a Attention should be directed to pages of this document.				
	b. This document describes matter relating to an invention:				
	i. Contractor Invention Docket No ii. A disclosure of the invention was submitted to DOE on (dat				
	iii. A disclosure of the invention will be submitted sh	ortly(approximate date)			
	iv. A waiver of DOE's patent rights to the contractor has been granted, has been applied for; of	or			
5. 6.	Provide copy of clearance to: Solar One	is document for possible inventive subject matter. Project Office 366, Daggett, CA 92327			
n	eviewing/Submitting Official: Name (Print/Type)				
V					
	Signature	Date			
TO:	INITIATOR OF REQUEST				
FRC	OM: ASSISTANT CHIEF FOR PROSECUTION Office of Patent Counsel/Livermore Office				
	No patent objection to above-identified release.				
	Press, defer release until advised by this office.				
		Date Mailed			

DOE Form RA-426 (10/80)

U.S. DEPARTMENT OF ENERGY

OMB NO. 038-R0190

DOE AND MAJOR CONTRACTOR RECOMMENDATIONS FOR ANNOUNCEMENT AND DISTRIBUTION OF DOCUMENTS

See Instructions on Reverse Side

1. DOE Report No. (STMPO 587) 2. Contract No.	3. Subject Category No.				
DOE/SF/10499-T118 DE-AC03-79SF10499	UC-62, 62c, 62d				
4. Title	00 02, 020, 020				
Collector Power Systems Preoperational Test Pro	cedure 820. Revision				
Type of Document ("x" one)					
🖾 a. Scientific and technical report					
☐ b. Conference paper: Title of conference	☐ b. Conference paper: Title of conference				
Date of conference					
Exact location of conference Sponsoring organization					
C. Other (specify planning, educational, impact, market, social, economic, thesis, translations	s, journal article manuscript, etc.)				
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	☐ b. Copies being transmitted for special distribution per attached complete address list.				
☑ c. Two completely legible, reproducible copies being transmitted to DOE—TIC. (Classified do	ocuments, see instructions)				
☐ d. Twenty-seven copies being transmitted to DOE—TIC for TIC processing and NTIS sales.					
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	se listed in item 13 below.				
区f. Other(Specify) Archive/Issue on request					
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9. Reason for Restrictions Recommended in 7 or 8 above.					
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reanization					
P.O. Box 366, Daggett, CA 92327 (619) 254-267	72				
Senature Date					
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OMB NO. 038-R0190

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		•				
1.	DOE Report No. (STMPO 587)	2. Contract No.	3. Subject Category No.			
	DOE/SF/10499-T118	DE-AC03-79SF10499	UC-62, 62c, 62d			
4.	Title					
		<u>Preoperational Test Proce</u>	edure 820, Revision (
5.	Type of Document ("x" one)					
a. Scientific and technical report						
	b. Conference paper: Title of conference	-				
	Date of conference					
Exact location of conferenceSponsoring organization						
	c. Other (specify planning, educational, impact					
	Copies Transmitted ("x" one or more)	t, market, social, economic, thesis, translations, joi	urnal article manuscript, etc.)			
O.	☐ a. Copies being transmitted for standard distrib	oution by DOE TIC	•			
	b. Copies being transmitted for special distribu					
	C. Two completely legible, reproducible copies	•	monto con instructional			
	☐ d. Twenty-seven copies being transmitted to D		nertis, see histractions)			
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	Make available only	grencies and their contractors.	F and to DOE southers are			
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	Are there any patent-related objections to the release	ise of this information product? Σ No \Box Yes	If so, state these objections.			
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5-	P.O. Box 366, Daggett,	CA 92327 (619) 254-2672				
Sion						
Signature						

(MS 122-23)

Date 26 Sep 84



DEPARTMENT OF ENERGY SAN FRANCISCO OPERATIONS OFFICE

(NITTO'S	CONTRACTOR REQUEST FOR PATENT CLEARANCE FOR RELEASE OF UNCLASSIFIED DOCUMENT	Prime Contract No. DE-AC03-79SF10499	
TO:		Roger S. Gaither, Asst. Chief for Prosecution Office of Patent Counsel/Livermore Office	Subcontract No. (N/A) Report No. (STMPO 587)	
		P.O. Box 808, L-376 Livermore, California 94550	DOE/SF/10499-T118	
FROM		McDonnell Douglas Corporation 3855 Lakewood Blvd. Long Beach, CA 90846	Date of Report July, 1981 Name & Phone No. of DOE Technical Representative S.D. Elliott, Jr. (619) 254-2672	
	1.	. Document Title: Collector Power Systems Preoperational Test Procedure 820, Revision 0		
	2.	Type of Document:		
	3.	In order to meet a publication schedule or submission deadline, patent clearance would be desired.	(Routine)	
		SENDER IS TO CHECK BOX #4 OR #5 BELOW.		
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		a. Attention should be directed to pages	of this document.	
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	5. 6.	Provide copy of clearance to: Solar One Proj		
		eviewing/Submitting Official: Name (Print/Type) Donald L. Ro		

Chief/Patent Counsel

INITIATOR OF REQUEST TO:

FROM:

ASSISTANT CHIEF FOR PROSECUTION Office of Patent Counsel/Livermore Office

Signature .

☐ No patent objection to above-identified release.

☐ Please defer release until advised by this office.