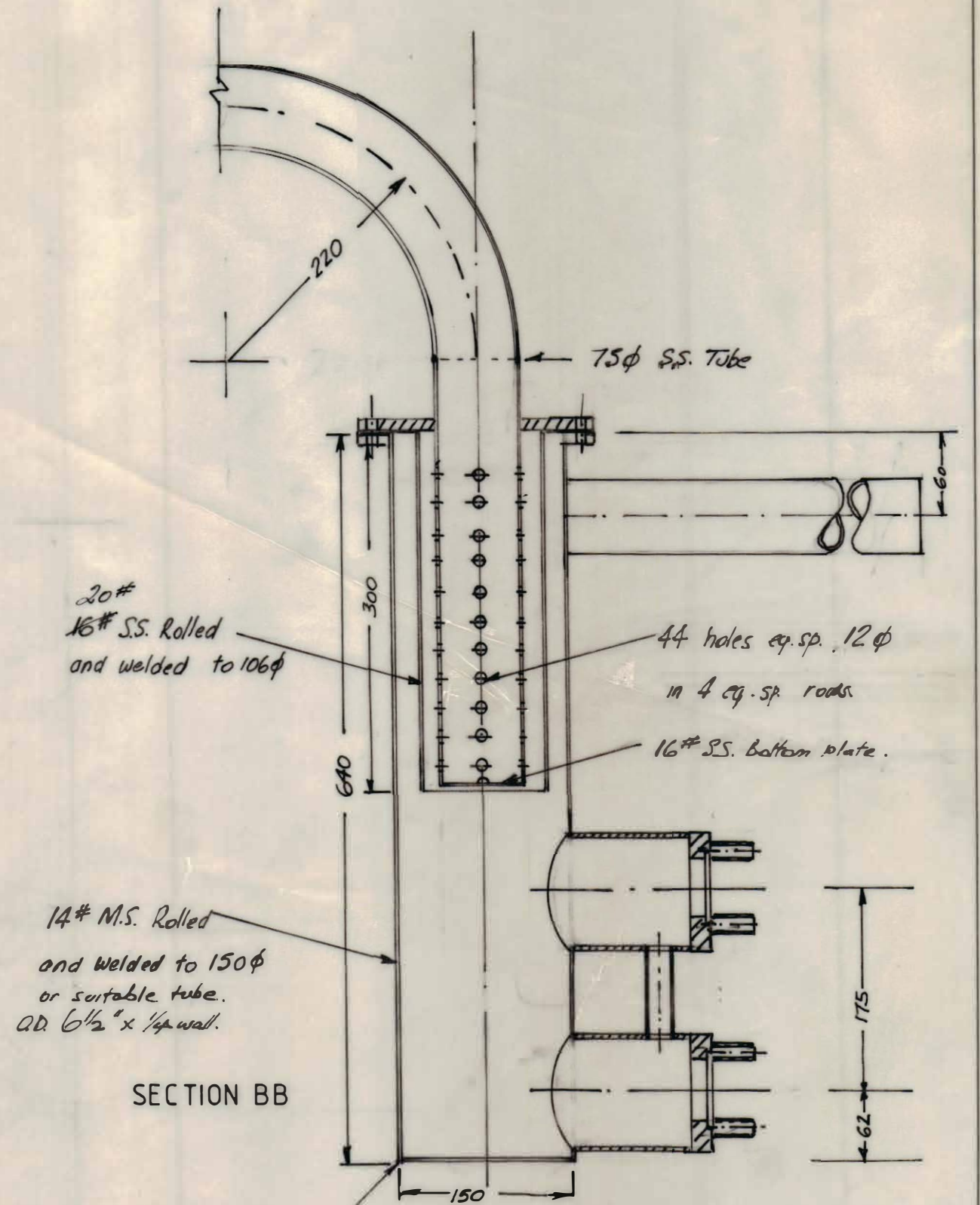


8 holes eq. sp. on 210, 10 cl,
Match for alignment
flange on 3" manifold.

230φ

SECTION AA



20#
16# SS. Rolled
and welded to 106φ

14# M.S. Rolled
and welded to 150φ
or suitable tube.
OD. 6 1/2" x 1/4" wall.

SECTION BB

10# M.S. Bottom plate.

MATERIAL	
SURFACE ROUGHNESS	
TOLERANCES: — UNLESS STATED	
ALL DIMENSIONS IN mm UNLESS STATED	
DRAWN REW	RESEARCH SCHOOL OF PHYSICAL SCIENCES AUSTRALIAN NATIONAL UNIVERSITY
DATE 22 5 81	
CHECKED	OIL SWIRL CHAMBER VORTEX
APPROVED	SCALE DRAWING No.